



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

K10003

Job Sheet 174046



Part No: K10003

Job Qty: 4 ea

Part Name: Saddles



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV H IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP : J 06-07-25 As per DSI 9344
JLM IPP : K 06.11.17 Per K10003 Rev C KJ IPP : L 07.01.12 Document Record for copying bluefile rmv KJ IPP
Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified: IPP N 09.01.27 DSI 9418 rev B EC verified: DD IPP
Rev: O 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS PER ECN11-684 VERF: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Stores/Pkg-1		APR 20 2018
110	Packaging	4 pcs	4/9/18	4/9/18	0.00	0.00	Packaging1-5		DAS APR 20 2018
120	QC	4 pcs	4/9/18	4/9/18	0.00	0.00	QC4		58 9-89
125	DC	4 pcs	4/9/18	4/9/18	0.00	0.00	DC		DAS 58 APR 24 2018
130	Packaging	4 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		9-89
140	QC21-FG	4 Ea	4/9/18	4/9/18	0.00	0.00	QC21		21 9-89

Part Op 125 - Create White labels only per PPP K10003
Descriptions:

Part: K10003
Job No: 174046
Revision:
Serial No/Batch: S063287
Inspector:



DART
AEROSPACE
Container No: S063287
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
Tel: (613) 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/20/18

0022

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	32 Ea (8 ea)	90-Start up Operation	5044185
AN4-6A	Bolt	64 Ea (16 ea)	90-Start up Operation	5044186
AN4C46A	Bolt	16 Ea (4 ea)	90-Start up Operation	5006303
AN6-12A	Bolt	32 Ea (8 ea)	90-Start up Operation	504107x31 504480x1
D2570	Bushing	96 Ea (24 ea)	90-Start up Operation	5046733
D2571	Saddle, Fwd, Out	4 Ea (1 ea)	90-Start up Operation	5043523x1 5045111x3
D2572	Saddle, Fwd, In	4 Ea (1 ea)	90-Start up Operation	5045109
D2573	Saddle, Aft, Out	4 Ea (1 ea)	90-Start up Operation	5046934
D2574	Saddle, Aft, In	4 Ea (1 ea)	90-Start up Operation	5041931x1 5058309 x3
D2747	Set Screw	16 Ea (4 ea)	90-Start up Operation	5031307
D2876	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	5051577
D2877	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	5053543
D3405-041	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5049451
D3405-043	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5048816x2 5049490x
D3407-041	Tow Ring	4 Ea (1 ea)	90-Start up Operation	5054979
D3417-5	Washer 5059573x2	8 Ea (2 ea)	90-Start up Operation	5049492x6
D3456-1	Washer	4 Ea (1 ea)	90-Start up Operation	5012112
D3533-1	Set Screw	8 Ea (2 ea)	90-Start up Operation	5050331
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5045901
MS21043-4	Nut	20 Ea (5 ea)	90-Start up Operation	5038086
NAS1149D0463J	Washer	128 Ea (32 ea)	90-Start up Operation	5045845
NAS1149D0663J	Washer	32 Ea (8 ea)	90-Start up Operation	5024481

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	32	358	0
	AN4-6A	64	1,030	0
	AN4C46A	16	194	0
	AN6-12A	32	301	0
	D2570	96	767	0
	D2571	4	27	0
	D2572	4	24	0
	D2573	4	9	0
	D2574	4	5	0
	D2747	16	334	0
	D2876	8	33	0
	D2877	8	52	0
	D3405-041	4	39	0
	D3405-043	4	40	0
	D3407-041	4	31	0
	D3417-5	8	35	0
	D3456-1	4	152	0
	D3533-1	8	210	0
	MS21042L4	96	3,942	0
	MS21043-4	20	867	0
	NAS1149D0463J	128	5,782	0
	NAS1149D0663J	32	1,453	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002202	S057948	AN4-51A	Bolt	s044185	ST340	32
002202	S057947	AN4-6A	Bolt	s044186	ST345	64
002202	S057946	AN4C46A	Bolt	s006303	ST341	16
002202	S024842	AN6-12A	Bolt		ST335	1
002202	S057945	AN6-12A	Bolt	s041107	ST335	31
002202	S057944	D2570	Bushing	s046933	ST008	96
002202	S043563	D2571	Saddle, Fwd, Out	S043562	ST397	1
002202	S057943	D2571	Saddle, Fwd, Out	s045111	ST397	3
002202	S057942	D2572	Saddle, Fwd, In	s045109	ST397	4
002202	S057941	D2573	Saddle, Aft, Out	s046939	ST398	4
002202	S046937	D2574	Saddle, Aft, In	S046936	ST398	1
002202	S057940	D2747	Set Screw	s031307	ST010	16
002202	S057939	D2876	Saddle Spacer	s051517	ST013	8
002202	S057938	D2877	Saddle Spacer	s053543	ST013	8
002202	S048816	D3405-043	Ground Handling Lug	S049441	ST529	2
002202	S057937	D3407-041	Tow Ring	s054979	ST530	4
002202	S049482	D3417-5	Washer	S049479	ST034	6
002202	S057936	D3456-1	Washer	s012112	ST036	4
002202	S057935	D3533-1	Set Screw	s050331	ST038	8
002202	S057934	MS21042L4	Nut	s045901	ST303	96
002202	S057933	MS21043-4	Nut	s038086	ST302	20
002202	S057932	NAS1149D0463J	Washer	s045845	ST263	128
002202	S057931	NAS1149D0663J	Washer	s024481	ST263	32

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D3405-041 S049450

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002202	S057948	AN4-51A	Bolt	s044185	ST340	32
002202	S057947	AN4-6A	Bolt	s044186	ST345	64
002202	S057946	AN4C46A	Bolt	s006303	ST341	16
002202	S024842	AN6-12A	Bolt		ST335	1
002202	S057945	AN6-12A	Bolt	s041107	ST335	31
002202	S057944	D2570	Bushing	s046933	ST008	96
002202	S043563	D2571	Saddle, Fwd, Out	S043562	ST397	1
002202	S057943	D2571	Saddle, Fwd, Out	s045111	ST397	3
002202	S057942	D2572	Saddle, Fwd, In	s045109	ST397	4
002202	S057941	D2573	Saddle, Aft, Out	s046939	ST398	4
002202	S046937	D2574	Saddle, Aft, In	S046936	ST398	1
002202	S063282	D2574	Saddle, Aft, In	S058309	ST398	3
002202	S057940	D2747	Set Screw	s031307	ST010	16
002202	S057939	D2876	Saddle Spacer	s051517	ST013	8
002202	S057938	D2877	Saddle Spacer	s053543	ST013	8
002202	S059374	D3405-041	Ground Handling Lug	s049451	ST529	4
002202	S048816	D3405-043	Ground Handling Lug	S049441	ST529	2
002202	S063281	D3405-043	Ground Handling Lug	S049490	ST529	2
002202	S057937	D3407-041	Tow Ring	s054979	ST530	4
002202	S049482	D3417-5	Washer	S049479	ST034	6
002202	S063286	D3417-5	Washer	S059573	ST034	2
002202	S057936	D3456-1	Washer	s012112	ST036	4
002202	S057935	D3533-1	Set Screw	s050331	ST038	8
002202	S057934	MS21042L4	Nut	s045901	ST303	96
002202	S057933	MS21043-4	Nut	s038086	ST302	20
002202	S057932	NAS1149D0463J	Washer	s045845	ST263	128
002202	S057931	NAS1149D0663J	Washer	s024481	ST263	32

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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5.0 PARTS LIST

5.1 Skidtube Installations with Standard Wearshoes

Item	634 -011	634 -015	634 -041	634 -045	634 -047	641 -011	Part Number	Description
	X						D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X					D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X				D205-634-041	SKIDTUBE
		1		X			D205-634-045	SKIDTUBE
					X		D205-634-047	WEARSHOE KIT
	1	1				X	D205-641-011	GROUND HANDLING KIT
1			1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16			D2594-1	* PLUG
2B			16	16			D2594-3	* O-RING
3			1	1			D2855	* AFT CAP
4			2	2			AN3-5A	* BOLT
5			2	2			NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
7A			1	1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
8A			1	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
9A			1	1	1		D3564-13	* WEARSHOE
10			50	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50			ALS4-1032-130	* INSERT
13			2	2			ALS4-1032-225	* INSERT
20	1	1					D2571	SADDLE, FWD OUTSIDE
21	1	1					D2572	SADDLE, FWD INSIDE
22	1	1					D2573	SADDLE, AFT OUTSIDE
23	1	1					D2574	SADDLE, AFT INSIDE
24	8	8					AN4-51A	BOLT
25	16	16					D2570	BUSHINGS
26	8	8					MS21042L4	NUT (OR MS21042-4)
27	8	8					AN6-12A	BOLT
28	8	8					NAS1149D0668J	WASHER (AN960JD616)
29	16	16					AN4-6A	BOLT
30	32	32					NAS1149D0463J	WASHER (AN960JD416)
31	16	16					MS21042L4	NUT (OR MS21042-4)
32	4	4					D2747	SET SCREW
33	2	2					D3533-1	SET SCREW
40	1	1					D3407-041	TOW RING (REPLACES D2968-041)
41	1	1					D3456-1	WASHER
43	1	1					MS21043-4	NUT
44	2	2					D3417-5	WASHER
50						1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						4	AN4C46A	BOLT
53						8	D2570	BUSHING
54						4	MS21043-4	NUT (OR MS21042-4)
60	2	2					D2876	SADDLE SPACER
61	2	2					D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE